



# Sure Chemicals Ltd

*A solution for every problem*

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Technical Information

Product Code C008

## **CUTTING OIL, WATER SOLUBLE** CUTTING AND GRINDING FLUID

A water soluble cutting oil suitable for most metal cutting and grinding operations. A synthetic based oil, which is nitrite free and forms a clear solution in water. Produces a cost effective general purpose cutting fluid with good cooling properties.

**LOW FOAMING**

**LOW ODOUR AND SAFE**

**REDUCES CORROSION**

**RESISTANT TO BACTERIAL ATTACK**

### **DIRECTIONS FOR USE**

Always add oil to water with good agitation.

Use 2-5% for grinding and light/medium cutting

Use 5-7% for heavy duty operations

Keep cutting oil tanks, sumps, filters etc clean to prolong the useful life of the cutting fluid.

05/14 JCG